

SERVICE BULLETIN

Subject: Design Change to 1/10 HP Flaker Service Parts

The replacement top bearing, breaker and auger for the AFE400, MDT3 and MDT4 have been changed. They are significantly different from the prior parts. Two kits have been developed.

The AFE400 bearing and auger kit is **02-4578-01**.

The MDT3 & MDT4 bearing and auger kit is **02-4578-02**.

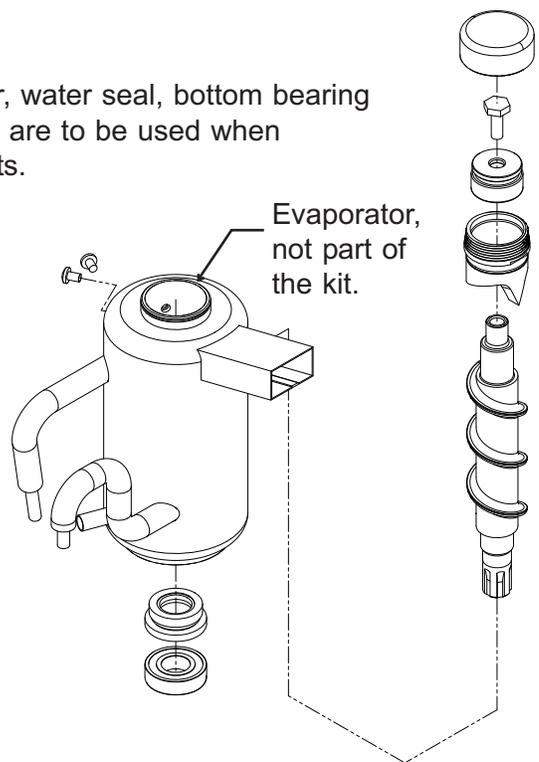
The kits are complete with breaker with top bearing, auger, water seal, bottom bearing and sealant for the rotating half of the water seal. The kits are to be used when replacing a top bearing or auger in units with the prior parts.

The plastic cap used with this new design is gray, to distinguish it from the prior design, which used a tan cap.

The prior top bearings, breakers with bearings, and augers are no longer available from Scotsman. Use the appropriate kit.

Cross-Reference Table:

Prior part	Use
02-0547-20 bearing	02-4578-01 AFE kit
A09413-020 breaker & bearing	
A29480-020 auger	
02-1412-20 bearing	02-4578-02 MDT kit
A14591-020 breaker & bearing	
02-4023-20 auger	



AFE kit shown, MDT kit is similar

Part Name	Individual Part Numbers	Interchangeable with prior?
Top bearing, AFE, MDT3, MDT4	02-4535-01	No, use kit.
Auger, AFE type	02-4574-01	No, use kit
Auger, MDT type	02-4600-01	No, use kit
Bearing with breaker, AFE, MDT3, MDT4	02-4575-21	No, use kit
Bottom bearing	02-0417-20	Yes
Water seal	02-1300-01	Yes